



## BaerCoil® Drill Sizes

### M

Diameter x Pitch	Drill Size mm	Diameter x Pitch	Drill Size mm	Diameter x Pitch	Drill Size mm
M 2 x 0,4	2,1	M 12 x 1,75	12,4	M 26 x 1,5	26,5
M 2,2 x 0,45	2,3	M 13 x 1,25	13,4	M 27 x 1,5	27,5
M 2,5 x 0,45	2,6	M 13 x 1,5	13,4	M 27 x 2,0	27,5
M 3 x 0,5	3,2	M 13 x 1,75	13,4	M 27 x 3,0	27,5
M 3,5 x 0,6	3,7	M 14 x 1,0	14,4	M 28 x 1,5	28,5
M 4 x 0,7	4,2	M 14 x 1,25	14,4	M 30 x 1,5	30,5
M 5 x 0,8	5,3	M 14 x 1,5	14,5	M 30 x 2,0	30,5
M 6 x 0,75	6,2	M 14 x 2,0	14,5	M 30 x 3,0	30,5
M 6 x 1,0	6,3	M 15 x 1,5	15,5	M 30 x 3,5	30,5
M 7 x 1,0	7,3	M 15 x 2,0	15,5	M 33 x 2,0	33,5
M 8 x 0,75	8,2	M 16 x 1,5	16,5	M 33 x 3,5	33,5
M 8 x 1,0	8,3	M 16 x 2,0	16,5	M 36 x 1,5	36,5
M 8 x 1,25	8,3	M 18 x 1,5	18,5	M 36 x 2,0	36,5
M 9 x 1,0	9,3	M 18 x 2,0	18,5	M 36 x 3,0	36,5
M 9 x 1,25	9,3	M 18 x 2,5	18,5	M 36 x 4,0	36,5
M 10 x 1,0	10,3	M 20 x 1,5	20,5	M 39 x 2,0	39,5
M 10 x 1,25	10,3	M 20 x 2,0	20,5	M 39 x 3,0	39,5
M 10 x 1,5	10,4	M 20 x 2,5	20,5	M 39 x 4,0	39,5
M 11 x 1,0	11,3	M 22 x 1,5	22,5	M 42 x 2,0	42,5
M 11 x 1,25	11,3	M 22 x 2,0	22,5	M 42 x 3,0	42,8
M 11 x 1,5	11,4	M 22 x 2,5	22,5	M 42 x 4,0	43,0
M 12 x 1,0	12,3	M 24 x 1,5	24,5	M 42 x 4,5	43,0
M 12 x 1,25	12,3	M 24 x 2,0	24,5		
M 12 x 1,5	12,4	M 24 x 3,0	24,5		

### UNC

Diameter x Pitch	Drill Size mm	Diameter x Pitch	Drill Size mm	Diameter x Pitch	Drill Size mm
UNC 2 x 56	2,30	UNC 1/4 x 20	6,70	UNC 3/4 x 10	19,75
UNC 3 x 48	2,60	UNC 5/16 x 18	8,30	UNC 7/8 x 9	23,00
UNC 4 x 40	3,00	UNC 3/8 x 16	9,90	UNC 1" x 8	26,25
UNC 5 x 40	3,40	UNC 7/16 x 14	11,60	UNC 1.1/8 x 7	29,5
UNC 6 x 32	3,70	UNC 1/2 x 13	13,00	UNC 1.1/4 x 7	33,0
UNC 8 x 32	4,40	UNC 9/16 x 12	14,80	UNC 1.3/8 x 6	36,0
UNC 10 x 24	5,10	UNC 5/8 x 11	16,50	UNC 1.1/2 x 6	39,0
UNC 12 x 24	5,70	UNC 11/16x11	18,50		

### UNF

Diameter x Pitch	Drill Size mm	Diameter x Pitch	Drill Size mm	Diameter x Pitch	Drill Size mm
UNF 3 x 56	2,6	UNF 3/8 x 24	9,8	UNF 1" x 12	26,0
UNF 4 x 48	3,0	UNF 7/16 x 20	11,5	UNF 1" x 14	26,0
UNF 6 x 40	3,7	UNF 1/2 x 20	13,0	UNF 1.1/8 x 12	29,0
UNF 8 x 36	4,4	UNF 9/16 x 18	14,8	UNF 1.1/4 x 12	32,5
UNF 10 x 32	5,1	UNF 5/8 x 18	16,3	UNF 1.3/8 x 12	35,5

UNF 1/4 x 28	6,6	UNF 3/4 x 16	19,5	UNF 1.1/2 x 12	38,5
UNF 5/16 x 24	8,2	UNF 7/8 x 14	22,8		

## G (BSP)

Diameter x Pitch	Kernlochbohrer mm	Diameter x Pitch	Kernlochbohrer mm	Diameter x Pitch	Kernlochbohrer mm
G 1/8 x 28	10,0	G 5/8 x 14	23,5	G 1.1/4 x 11	42,5
G 1/4 x 19	13,5	G 3/4 x 14	27,0	G 1.1/2 x 11	48,5
G 3/8 x 19	17,0	G 7/8 x 14	30,5		
G 1/2 x 14	21,5	G 1" x 11	33,5		

## BSW

Diameter x Pitch	Drill Size mm	Diameter x Pitch	Drill Size mm	Diameter x Pitch	Drill Size mm
BSW 1/8 x 40	3,40	BSW 1/2 x 12	13,00	BSW 1" x 8	26,50
BSW 3/16 x 24	5,10	BSW 9/16 x 12	14,80	BSW 1.1/8 x 7	29,50
BSW 1/4 x 20	6,70	BSW 5/8 x 11	16,70	BSW 1.1/4 x 7	33,00
BSW 5/16 x 18	8,30	BSW 11/16x11	18,50	BSW 1.3/8 x 6	36,00
BSW 3/8 x 16	9,90	BSW 3/4 x 10	20,00	BSW 1.1/2 x 6	39,00
BSW 7/16 x 14	11,60	BSW 7/8 x 9	23,00		

## BSF

Diameter x Pitch	Drill Size mm	Diameter x Pitch	Drill Size mm	Diameter x Pitch	Drill Size mm
BSF 3/16 x 32	5,0	BSF 1/2 x 16	13,0	BSF 1" x 10	26,5
BSF 7/32 x 28	5,8	BSF 9/16 x 16	14,8	BSF 1.1/8 x 9	29,5
BSF 1/4 x 26	6,6	BSF 5/8 x 14	16,4	BSF 1.1/4 x 9	32,5
BSF 9/32 x 26	7,3	BSF 11/16x 14	18,0	BSF 1.3/8 x 8	36,0
BSF 5/16 x 22	8,3	BSF 3/4 x 12	19,5	BSF 1.1/2 x 8	39,0
BSF 3/8 x 20	9,9	BSF 13/16x 12	21,0		
BSF 7/16 x 18	11,6	BSF 7/8 x 11	22,7		

## BA

Diameter x Pitch	Drill Size mm	Diameter x Pitch	Drill Size mm	Diameter x Pitch	Drill Size mm
BA 0	6,2	BA 3	4,2	BA 6	2,9
BA 1	5,5	BA 4	3,8		
BA 2	4,9	BA 5	3,3		

## BSB

Diameter x Pitch	Drill Size mm
BSB 1/4 x 26	6,5
BSB 5/16 x 26	8,2
BSB 3/8 x 26	9,8
BSB 7/16 x 26	11,5
BSB 1/2 x 26	12,8

## BSC

Diameter x Pitch	Drill Size mm
BSC 5/16 x 26	8,2
BSC 3/8 x 26	9,8
BSC 7/16 x 26	11,5
BSC 1/2 x 26	12,8

## NPT

Diameter x Pitch	Drill Size mm
NPT 1/8 x 27	9,9
NPT 1/4 x 19	13,5
NPT 3/8 x 18	17,0
NPT 1/2 x 14	21,5
NPT 3/4 x 14	27,0
NPT 1" x 11,5	33,5

## Sondergrößen

Diameter x Pitch	Drill Size mm
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## 8-UN

Diameter x Pitch	Drill Size mm
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UNEF 1/4 x 32	6,5	1.1/8 x 8	28,5
Harley 1/4 x 24	6,5	1.1/4 x 8	32,0
Harley 7/16x16	11,5	1.3/8 x 8	35,0
Cummins 11/16x16	18,0	1.1/2 x 8	38,0
Carburetor 7/8 x 20	22,5	1.5/8 x 8	41,0
Carburetor 1" x 20	26,0	1.3/4 x 8	44,5
		1.7/8 x 8	47,5
		2" x 8	51,0