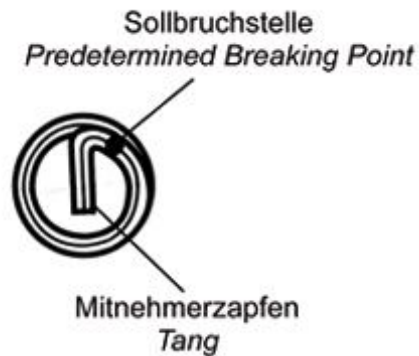
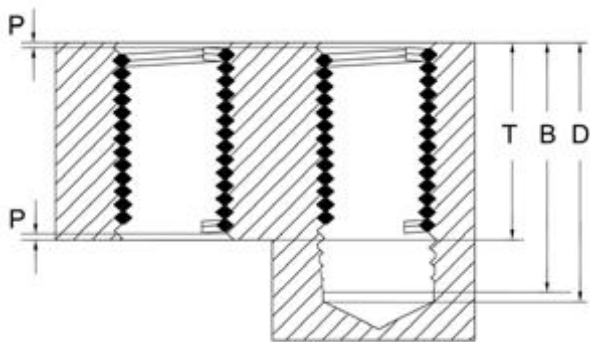



BaerCoil® Wire Thread Inserts BA - Technical Data acc. to DIN 8140

BA	1,0 D			1,5 D			2,0 D			2,5 D			3,0 D			F	
	T	D	B	T	D	B	T	D	B	T	D	B	T	D	B	min.	max.
BA 0	0.236	0.413	0.374	0.354	0.531	0.492	0.472	0.649	0.610	0.591	0.768	0.729	0.709	0.886	0.847	0.294	0.309
BA 1	0.209	0.368	0.333	0.313	0.472	0.437	0.417	0.567	0.541	0.522	0.681	0.646	0.626	0.785	0.750	0.261	0.276
BA 2	0.185	0.329	0.297	0.278	0.422	0.390	0.370	0.514	0.482	0.463	0.607	0.575	0.555	0.699	0.667	0.232	0.247
BA 3	0.616	0.132	0.262	0.242	0.372	0.343	0.323	0.453	0.424	0.404	0.543	0.505	0.484	0.614	0.585	0.203	0.218
BA 4	0.142	0.259	0.233	0.213	0.330	0.304	0.283	0.400	0.374	0.354	0.471	0.455	0.425	0.542	0.516	0.179	0.194
BA 5	0.126	0.230	0.207	0.189	0.293	0.270	0.252	0.356	0.333	0.315	0.419	0.396	0.378	0.482	0.459	0.159	0.174
BA 6	0.110	0.204	0.183	0.165	0.259	0.238	0.220	0.314	0.293	0.276	0.370	0.349	0.331	0.425	0.404	0.140	0.155



- P Install insert 1/4 - 1/2 pitch below the surface
 T Full tapped thread length (min.)
 B Tap depth - including threads chamfer of plug tap
 D Drill depth (min.) - excluding point
 F Free Coil Diameter